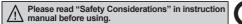
#### Compact Oil Resistant/Oil Proof Type Photoelectric Sensor NEW

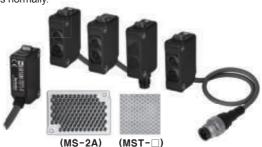
### Features

- Stronger in the environment with full of cutting fluid or lubricating oil (optimized for automobile and machine tool industry) BJR (oil resistant type): Special coating prevents penetration of oil into the product. BJR-F (oil proof type): Even if oil penetrates into the product, it operates normally.
- Long sensing distance with lens of high performance
- Through-beam type: 15m, Diffuse reflective type: 1m, Polarized retroreflective type: 3m (MS-2S)
- M.S.R. (Mirror Surface Rejection) function (retroreflective type)
- Compact size: W20 × H32 × L11mm
- · Light ON/Dark ON operation mode switch
- Sensitivity adjuster
- · Built-in reverse polarity protection circuit and output short overcurrent protection circuit
- Mutual interference prevention function (except through-beam type)
- · Excellent noise immunity and minimal influence from ambient light
- IP67 protection structure (IEC standard) BJR (oil resistant type): IP67G oil resistance protection structure (JEM standard) BJR-F (oil proof type): IP67F oil proof protection structure (JEM standard)



### Specifications

### O P IP (ail registent type)



%The model name with '-C' is connector type, and with '-W' is cable connector type. ※MST-□ is sold separately.

g	NPN open collector outpu	t BJR15M-TDT-	BJR3M-PDT-	BJR1M-DDT-	BJR100-DDT-			
Model	PNP open collector outpu	t BJR15M-TDTP	BJR3M-PDTP	BJR1M-DDTP	BJR100-DDTP			
Sensing type		Through-beam type	Retroreflective type (built-in polarizing filter)	Diffuse reflective type				
Sen	sing distance	15m	3m <sup>**1</sup>	1m <sup>**2</sup>	100mm <sup>**3</sup>			
Sen	sing target	Opaque material over Ø12mm	Opaque material over Ø75mn	n Translucent, opaque m	aterials			
Hys	teresis			Max. 20% at sensing d	Max. 20% at sensing distance			
Res	ponse time	Max. 1ms						
Pow	er supply	10-30VDC ±10% (ripple P	10-30VDC ±10% (ripple P-P: max. 10%)					
Curi	ent consumption	Emitter/Receiver: max. 20mA Max. 30mA						
Ligh	t source	Infrared LED (850nm)	Red LED (660nm)	Red LED (660nm)	Infrared LED (850nm)			
Sen	sitivity adjustment	Sensitivity adjuster						
Оре	ration mode	Light ON / Dark ON selectable by switch						
Con	trol output	NPN or PNP open collector output • Load voltage: Max. 30VDC • Load current: Max. 100mA • Residual voltage - NPN: Max. 1VDC, PNP: Max. 2VDC						
Protection circuit		Power reverse polarity protection circuit, output short over current protection circuit	Power reverse polarity protection circuit, output short over current protection circuit, interference prevention function					
Indicator		Operation indicator: yellow LED, stability indicator: green LED (emitter's power indicator: red LED)						
Connection		Cable type, cable connector type						
Insulation resistance		Over 20MΩ (at 500VDC megger)						
Nois	e immunity	$\pm$ 240V the square wave noise (pulse width: 1µs) by the noise simulator						
Diel	ectric strength	1,000VAC 50/60Hz for 1 minute						
Vibr	ation	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours						
Shock		500m/s <sup>2</sup> (approx. 50G) in each X, Y, Z direction for 3 times						
Env	Ambient illu.	Sunlight: max. 11,000lx, incandescent lamp: max. 3,000lx (receiver illumination)						
men	Ambient temr	,						
	Ambient hum	35 to 85%RH, storage: 35 to 85%RH						
Prot	ection structure	IP67 (IEC standard), IP67G <sup>×4</sup> (JEM standard)						
Material		Case: acrylonitrile-butadiene-styrene, LED Cap: polyamide 12, lens cover: polymethyl methacrylate						
Cable	Cable type	Ø4mm, 3-wire, 2m (emitter of through-beam type: Ø4mm, 2-wire, 2m) (AWG26, core diameter: 0.52mm, number of cores: 20, insulator out diameter: Ø1mm)						
	Cable connector type <sup>%6, %7</sup>	Ø4mm, 3-wire, 300mm (emitter of through-beam type: Ø4mm, 2-wire, 300mm), M12 connector (AWG26, core diameter: 0.52mm, number of cores: 20, insulator out diameter: Ø1mm)						
Acces- sory		Mounting bracket, M3 bolt: 4, adjustment screwdriver	Mounting bracket, M3 bolt:	2, adjustment screwdrive				
	Individual	_	Reflector (MS-2S)	—				
App	roval	CE						
Weigh		Approx. 145g (approx. 95g)		Approx. 100g (approx.	0,			
	Cable connector ty	e Approx. 105g (approx. 55g)	Approx. 95g (approx. 30g)	Approx. 80g (approx. 3	0g)			

# Compact Oil Resistant/Oil Proof Type

평 NPN	open collector output	BJR15M-TDTF	BJR10M-TDT-D-F	BJR3M-PDTF	BJR1M-DDTF	BJR100-DDT-D-F	
≥ PNP (	open collector output	BJR15M-TDTP-F	BJR10M-TDT-D-P-F	BJR3M-PDTP-F	BJR1M-DDT-D-P-F	BJR100-DDT-D-P-F	
BIR15M-TDTF       PNP open collector output     BJR15M-TDTF       Sensing type     Through-beam type			Retroreflective type (built-in polarizing filter)	Diffuse reflective type			
Sensing	distance	15m	10m	3m <sup>**1</sup>	1m <sup>%2</sup>	100mm <sup>**3</sup>	
Sensing	target	Opaque material over	Ø12mm	Opaque material over Ø75mm	Translucent, opaque	materials	
lysteres	sis	<u> </u>			Max. 20% at sensing	distance	
Respons	se time	Max. 1ms					
Power s	upply	10-30VDC ±10% (rip	ple P-P: max. 10%)				
Current	consumption	Emitter/Receiver: max		Max. 30mA			
_ight so	urce	Infrared LED (850nm)	Red LED (660nm)	Red LED (660nm)	Infrared LED (850nm	)	
Sensitivi	ty adjustment	Sensitivity adjuster					
Operatio	on mode	Light ON / Dark ON se	electable by switch				
Control	output		VDC- · Load current	Max. 100mA · Residual			
Protection circuit Power reverse polarity protection circuit, output short over current protection circuit protection circuit, interference prevention function				ction			
Indicator Operation indicator: yellow LED, stability indicator: green LED (emitter's power indicator: red LED)							
Connection Cable type, Connector type, Cable connector type							
nsulatio	n resistance	(	20MΩ (at 500VDC megger)				
Noise immunity ±240V the square wave noise (pulse width: 1µ		1µs) by the noise simulat	tor				
Dielectri	c strength	1,000VAC 50/60Hz for					
Vibration 1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours		S					
Shock		500m/s <sup>2</sup> (approx. 50G	) in each X, Y, Z directi	on for 3 times			
Environ	Ambient illu.	<u> </u>	<u> </u>	max. 3,000lx (receiver il	llumination)		
nent		-25 to 60°C, storage: -	-				
lont	Ambient humi.	,					
rotectio	on structure	IP67 (IEC standard), I	P67F <sup>**4</sup> (JEM standard	)			
Material				ap: polyamide 12, lens co		crylate	
	Cable type	Ø4mm, 3-wire, 2m (emitter of through-beam type: Ø4mm, 2-wire, 2m) (AWG26, core diameter: 0.52mm, number of cores: 20, insulator out diameter: Ø1mm)					
Cable	Connector type <sup>⋇₅</sup>	M8 connector					
	Cable connector type <sup>*6</sup>	r Ø4mm, 3-wire, 300mm (emitter of through-beam type: Ø4mm, 2-wire, 300mm), M12 connector (AWG26, core diameter: 0.52mm, number of cores: 20, insulator out diameter: Ø1mm)					
Acces-	Common	Mounting bracket <sup>**8</sup> , M3 bol	lt: 4, adjustment screwdriver	Mounting bracket <sup>**8</sup> , M3	3 bolt: 2, adjustment so	crewdriver	
sory	Individual	_		Reflector (MS-2S)			
Approva	I	CE		/			
		Approx. 145g (approx	. 95g)	Approx. 115g (approx. 50g)	Approx. 100g (approx	x. 50g)	
		Approx. 65g (approx.			Approx. 60g (approx.	0,	
Neight	Connector type	Approx. $650$ (approx.	12g)	Applox. $759 (applox, 00)$	Approx. $000$ (approx.	6Q)	

0.1m. When using reflective tapes, the reflectivity will vary by the size of the tape. Please refer to the catalog or web site.

※2: Non-glossy white paper 300×300mm. ※3: Non-glossy white paper 100×100mm.

\*4: Alphabet represents protection structure for oil resistance/oil proof which is defined according to the JEM.

G: Oil (drop or dust) from any direction never penetrate into the product.

F: The product is not affected by oil (drop or dust) from any direction.

%5: M8 connector cable is sold separately. (AWG26, core diameter: 0.1mm, number of cores: 20, insulator out diameter: Ø1mm)

 %6: M12 connector cable is sold separately. (AWG22, core diameter: 0.08mm, number of cores: 60, insulator out diameter: 0.65mm)
%7: Although some of the cable connector type products can have color difference in the connector part due to the coating, it does not affect (R) Graphic/ Logic Panels operation and performance.

%8: Cable type and cable connector type includes bracket A and connector type includes bracket B.

%9: The weight includes packaging. The weight in parenthesis is for unit only.

%The temperature or humidity mentioned in Environment indicates a non freezing or condensation.

### Oil Resistance/Oil Proof Test

For IP67G, IP67F protection structure, we conducted reliability test on the oil in the following table, and got a result of pass. When reviewing the oil to be used, refer to the following table.

Oil type	JIS standard	Oil name	Kinetic viscosity (mm <sup>2</sup> /s, 40 °C)	PH
Lubricating oil	—	Velocite Oil No.3	2	—
Water-insoluble cutting fluid	2-5	Tectyl Cut 527	27	—
Water-soluble cutting fluid		Tectyl Cool 263C	<u>                                     </u>	9.5 (10% Solution)

#### • Result of dropping test for 240 hours with the above oil

- BJR (oil resistant type). Special coating prevents penetration of oil into the product. It obtains IP67G (JEM standard) protection structure of enhanced oil resistance.

- BJR-F (oil proof type): Even if oil penetrates into the product, it operates normally. It obtains IP67F (JEM standard) protection structure of enhanced oil proof.

A-13

(S) Field Network Devices

(P) Switching Mode Power Supplies

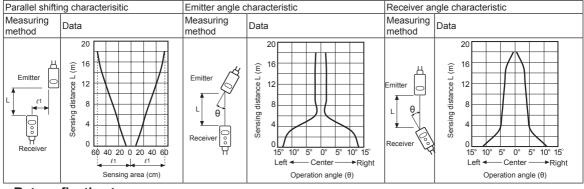
(Q) Stepper Motors

& Drivers & Controllers

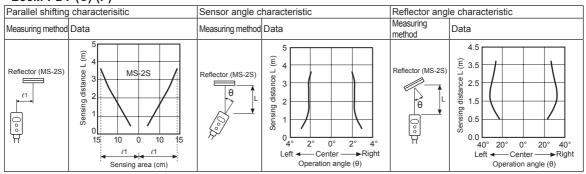
### Feature Data

### **O BJR (oil resistant type)**

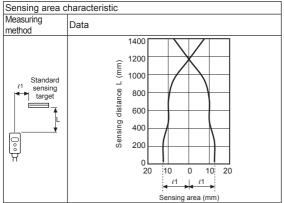
#### • Through-beam type - BJR15M-TDT-(C)-(P)



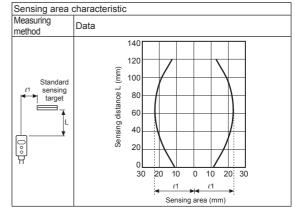
#### Retroreflective type - BJ3M-PDT-(C)-(P)



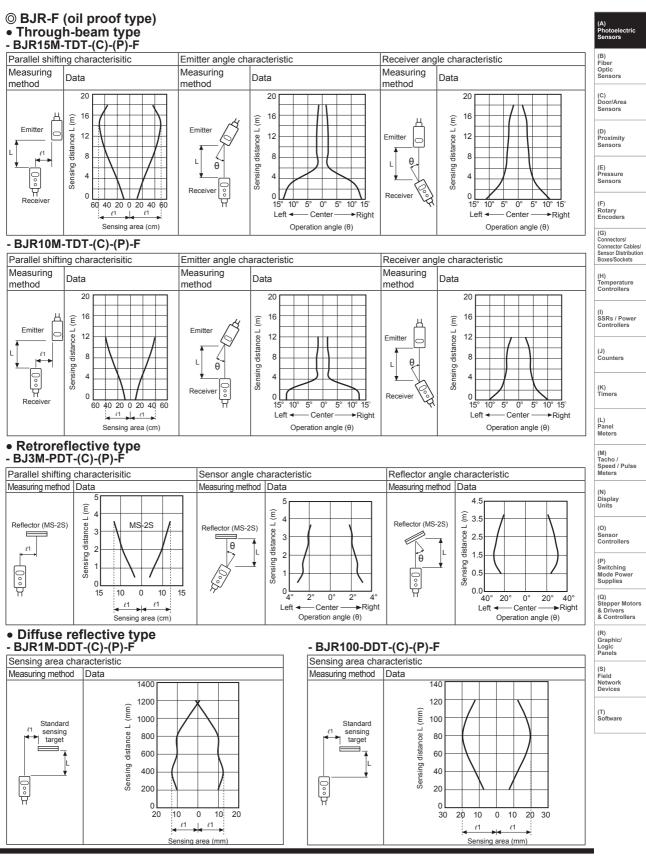
#### Diffuse reflective type - BJR1M-DDT-(C)-(P)



### - BJR100-DDT-(C)-(P)



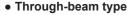
# **Compact Oil Resistant/Oil Proof Type**

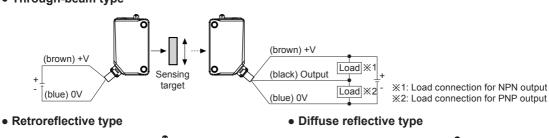


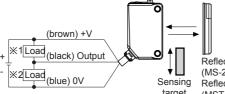
**Autonics** 

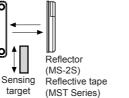
### Connections

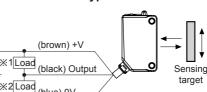
### O Cable type











(blue) 0V

**©** Connections for connector part

Connector type (BJR-F)



Connector pin No. Cable colors Functions Etc. 1 Brown Power Source (+V) Connector cable 2 White N·C (sold separately) Blue Power Source (0V) • CIDH408-3 • CLDH408-4 Black Output

\*Connector pin ② is N·C (Not Connected) terminal.

Connections for cable connector part

Cable connector type

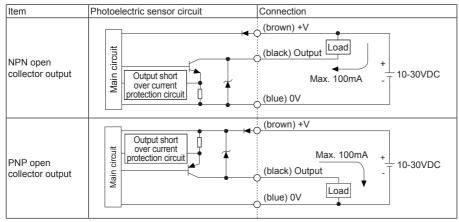


Connections for cable connector part						
Connector pin No.	Cable colors	Functions	Etc.			
1	Brown	Power Source (+V)	Connector cable			
2 3	White	N·C	(sold separately)			
	Blue	Power Source (0V)				
4	Black	Output	• CLDH4-			

[M12 connector pin]

\*Connector pin (2) is N·C (Not Connected) terminal.

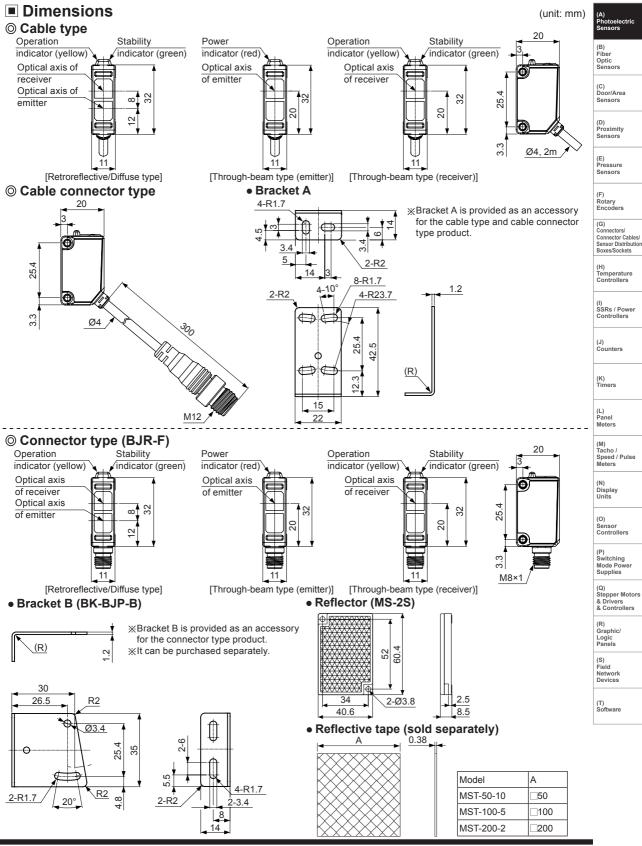
## Control Output Diagram



XIf short-circuit the control output terminal or supply current over the rated specification, normal control signal is not output due to the output short over current protection circuit.

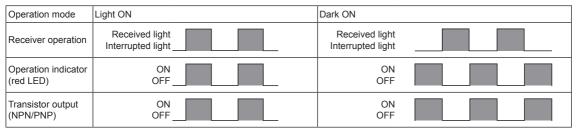
### **Autonics**

# **Compact Oil Resistant/Oil Proof Type**



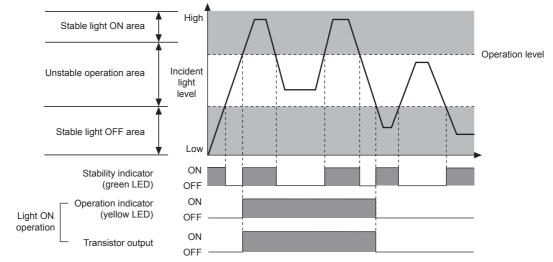
**Autonics** 

### Operation Mode

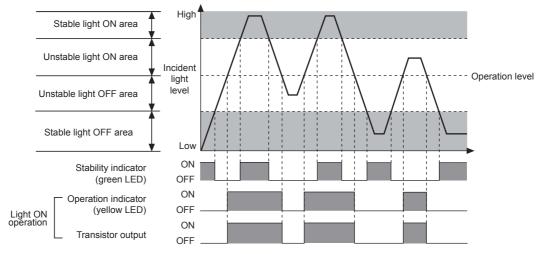


### Operation Timing Diagram

### ◎ Through-beam type



### **©** Retroreflective type/Diffuse reflective type



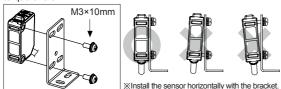
% The waveforms of 'Operation indicator' and 'Transistor output' are for Light ON operation. The waveforms are reversed for Dark ON operation.

## Installation and Adjustment

### O For mounting

When using the reflective type photoelectric sensors closely over three units, it may result in malfunction due to mutual interference. When using the through-beam type photoelectric sensors closely over two units, it may result in malfunction due to mutual

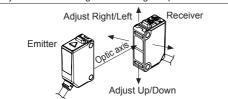
interference. When installing the product, tighten the screw with a tightening torque of 0.5 N·m.



#### Optical axis adjustment

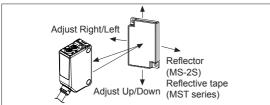
#### Through-beam type

- 1. Place the emitter and the receiver facing each other and supply the power
- 2. After adjusting the position of the emitter and the receiver and check their stable indicating range, mount them in the middle of the range
- 3. After mounting this unit, check the operation of the sensor and lighting of the stability indicator in both status. (none or sensing target status)
- %If the sensing target is translucent body or smaller than Ø15mm, it may not sense the target because light is passed.



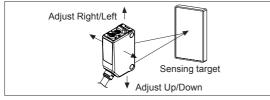
#### Retroreflective type

- Place the sensor and the reflector (or reflective tape) facing each 1. other and supply the power.
- 2. After adjusting the position of the sensor and reflector (or reflective tape) and checking their stable indicating range, mount
- them in the middle of the range. (none or sensing target status) 3. After mounting this unit, check the operation of the sensor and in
- both status. (none or sensing target status) %Please use reflective tape (MST Series) for where a reflector is not installed.



#### Diffuse reflective type

- 1. Place the emitter and the receiver facing each other and supply the power
- 2. After adjusting the position of the emitter and the receiver and check their stable indicating range, mount them in the middle of the range.
- 3. After mounting this unit, check the operation of the sensor and lighting of the stability indicator in both status. (none or sensing target status)



© Op	ber	at	ion mode	switch	ning	(A)
		Turn the switch all the way to the right (towards L) to select Light ON operation.		Photoelectric Sensors (B) Fiber Optic		
		left (towa	Turn the switch all the way to the left (towards D) to select Dark ON operation.			
		-			s built-in the receiver.	Sensors
-	1		vity adju	1		(D) Proximity
Order	Ser	ISIt	ivity setting	Descriptio		Sensors
1			From Light ON status, turn the sensitivity setting adjuster slowly to the right from MIN sensitivity and check the position where operation indicator turns on (A).		(E) Pressure Sensors	
			From Dark ON status, turn the sensitivity setting adjuster further right and check the position where the operation indicator turns on (B). Turn the adjuster left and check the position where the operation indicator turns off (C). % If the operation indicator does		(F) Rotary Encoders (G)	
2					Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets	
		not turn on at MAX sensitivity, the maximum sensitivity setting is set at position (C).		(H) Temperature Controllers		
3	Optimum sensitivity (A)		Set the adjuster at the center position between (A) and (C) for optimal sensitivity. Also, check if the stability indicator turns off with or without the sensing target. If it does not turn off, please review the operation mode again, as sensitivity may be unstable.		(I) SSRs / Power Controllers	
					(J) Counters	
		Lig	ht ON		Dark ON	(K) Timers
Through- beam type		K	mitter	Receiver	Sensing target Emitter	(L) Panel Meters
Retro-			<b></b>	→ <b> </b>		(M) Tacho / Speed / Pulse Meters
reflect type	Sensor Re		₽ Pflector AS-2S) ve tape	Sensor Reflector (MS-2S) Reflective tape	(N) Display Units	
Diffuse	e	(MST S		Series)	(MST Series)	(O) Sensor Controllers
		► Sensing target				
Please set the sensitivity setting adju ON area and the reliability of environ dust etc.) is increased after the mour Wypen adjusting sensitivity or switch			d the reliability increased after	of environ or the mour	ment (temperature, supply,	(Q) Stepper Motors & Drivers & Controllers
use the Autonics adjustment screwdriver (included accord Using a screwdriver with a bigger diameter than the adjust buttons may cause errors when making adjustments.					driver (included accessory). iameter than the adjuster king adjustments.	(R) Graphic/ Logic Panels

※ It may cause breakdown when the sensitivity setting adjuster or the operation mode selection switch is turned by force. Reflectivity by Reflective Tape Model

MST-50-10(50×50mm)	35%
MST-100-5(100×100mm)	45%
MST-200-2(200×200mm)	55%

%This reflectivity is based on the reflector (MS-2S).

- \*Reflectivity may vary depending on usage environment and installation conditions.
  - The sensing distance and minimum sensing target size increase

as the size of the tape increases. Please check the reflectivity before using reflective tapes. %For using reflective tape, installation distance should be min. 20mm.

(T) Software

(S) Field Network Devices